

Flat HIU station BA-TNE

The flat HIU station enables an efficient decentralized heating of drinking water with electronic reheating. The combination of a thermostatic temperature controller and an electronically controlled instantaneous water heater ensures that hot water is prepared with precision.

Thanks to its compact design and high-quality hard foam insulation, it offers a space-saving and energy-efficient solution with optimal insulation.

Suitable for:



- **Thermostatic temperature controller:** Ensures a constant hot water temperature and automatically adjusts to operating conditions.
- **Electronic instantaneous water heater:** Reheating with precise temperature control from 20-60 °C.
- **Energy efficient:** Operation with low heating flow temperatures (35 - 40°C), optimized for heat pumps with a high COP value for maximum efficiency.
- **Differential pressure regulator:** Stabilizes differential pressure in primary circuit and ensures constant flow control.
- **Hard foam insulated box:** With excellent thermal insulation for energy-saving operation and reliable protection.
- **Protection and comfort:** Includes drinking water priority circuit and water hammer damper for a secure water supply.
- **Insulated cold water pipes:** Prevents heat transfer and increases energy efficiency.
- **Stainless steel piping:** Robust, corrosion-resistant pipes (18x1 mm).
- **Low-profile design:** Compact depth of 130 mm.

Domestic hot water preparation

The drinking water is heated using the flow principle through a stainless steel plate heat exchanger only when it is needed. The thermostatic temperature controller ensures that the hot water temperature remains constant regardless of the amount of tapped water, the heating water temperature or usage intervals and regulates the initial temperature rise of the drinking water. For reheating, the electric instantaneous water heater adjusts the temperature to the desired tap temperature (40 - 60 °C) as required via the integrated electronic control system.

An integrated differential pressure regulator stabilizes the pressure in the heating system and ensures a constant flow rate. The station can be connected to heating systems with buffer storage tanks as well as directly to a secondary district heating network or a combined heat and power plant. A universal installation section for cold water and heat meters is integrated into the insulation box.

We recommend the additional installation of thermostatic mixing valves to avoid temperature fluctuations in the hot water outlet.

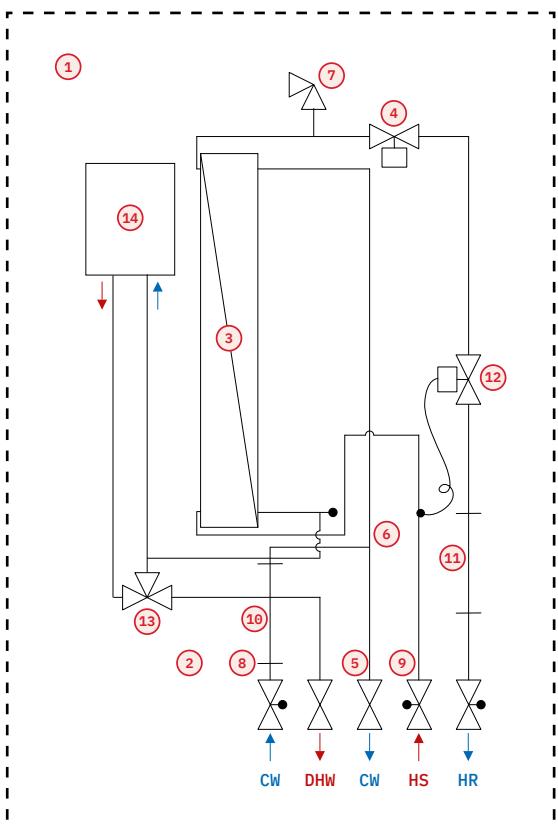
ORDER NO.	
2010004	Flush-mounted, copper plate heat exchanger, instantaneous water heater 13 kW
2011004	Flush-mounted, copper plate heat exchanger, instantaneous water heater 21 kW
2010104	Flush-mounted, stainless steel plate heat exchanger, instantaneous water heater 13 kW
2011104	Flush-mounted, stainless steel plate heat exchanger, instantaneous water heater 21 kW
2010014	Surface-mounted, copper plate heat exchanger, instantaneous water heater 13 kW
2011014	Surface-mounted, copper plate heat exchanger, instantaneous water heater 21 kW
2010114	Surface-mounted, stainless steel plate heat exchanger, instantaneous water heater 13 kW
2011114	Surface-mounted, stainless steel plate heat exchanger, instantaneous water heater 21 kW

TECHNICAL DATA - FLAT HIU STATION

	HEATING PRIMARY	HEATING SECONDARY	DRINKING WATER
	BUFFER STORAGE	UNDERFLOOR HEATING	
Pressure rating:	PN 6	PN 6	PN 10
Max. temperature:	90 °C	60 °C	75 °C
Connection dimensions:	DN 25	DN 20	DN 20
Thread:	G1" internal thread	G¾" internal thread	G¾" internal thread
Dimensions (WxHxD):	Flush-mounted: 738 x 826 x 130-175 mm / Surface-mounted: 760 x 930 x 140 mm		
Niche size (WxHxD):		Flush-mounted: min. 759 x 836 x 135-180 mm	

TECHNICAL DATA - INSTANTANEOUS WATER HEATER

	PREHEATING	E-REHEATING	MIXING TEMPERATURE			
Supply primary:	38 °C	-	-	-		
Heating volume flow:	1250 l/h	-	-	-		
Power:	24,1 kW	13,5 kW	-	-		
DHW:	15,0 l/min	10,0 l/min	15,0 l/min	18,7 l/min		
DHW temperature:	33 °C	52 °C	45 °C	38 °C		
DW temperature:	10 °C	33 °C	-	-		
Total power:	-	-	37,6 kW			
Pressure level heating/sanitary:	PN 6 / PN 10					
Max. heating temperature:	90 °C					
Electrical connection for electric IWH:	3 ~/ PE 400 V AC 20 A, 13,5 kW					
Minimum cable cross-section:	2,5 mm ² at 13,5 kW					

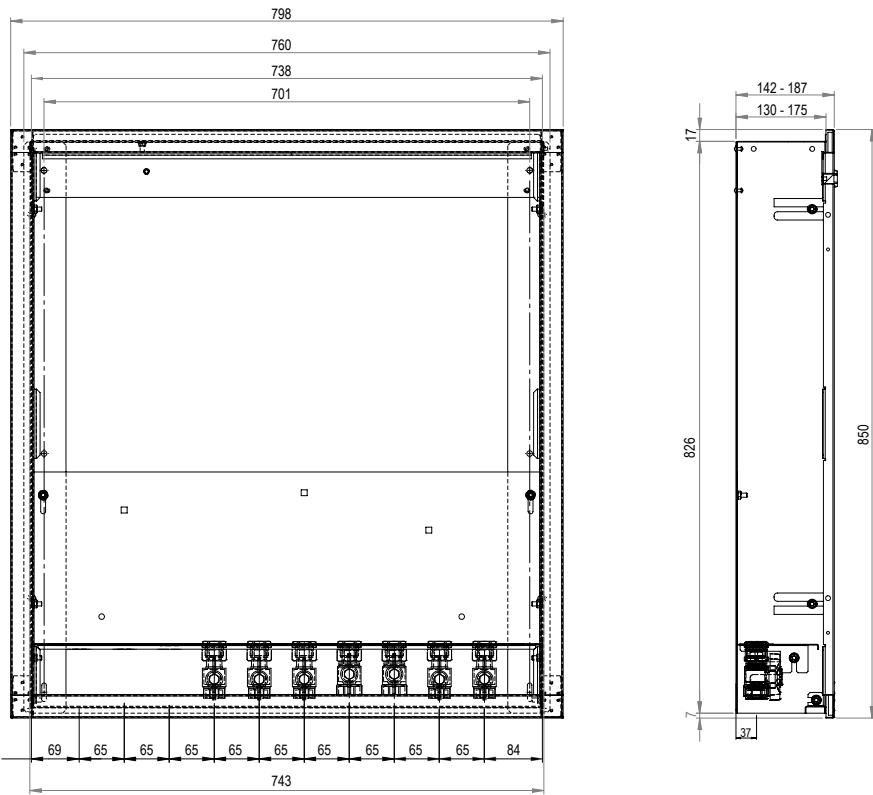


SCHEMATIC

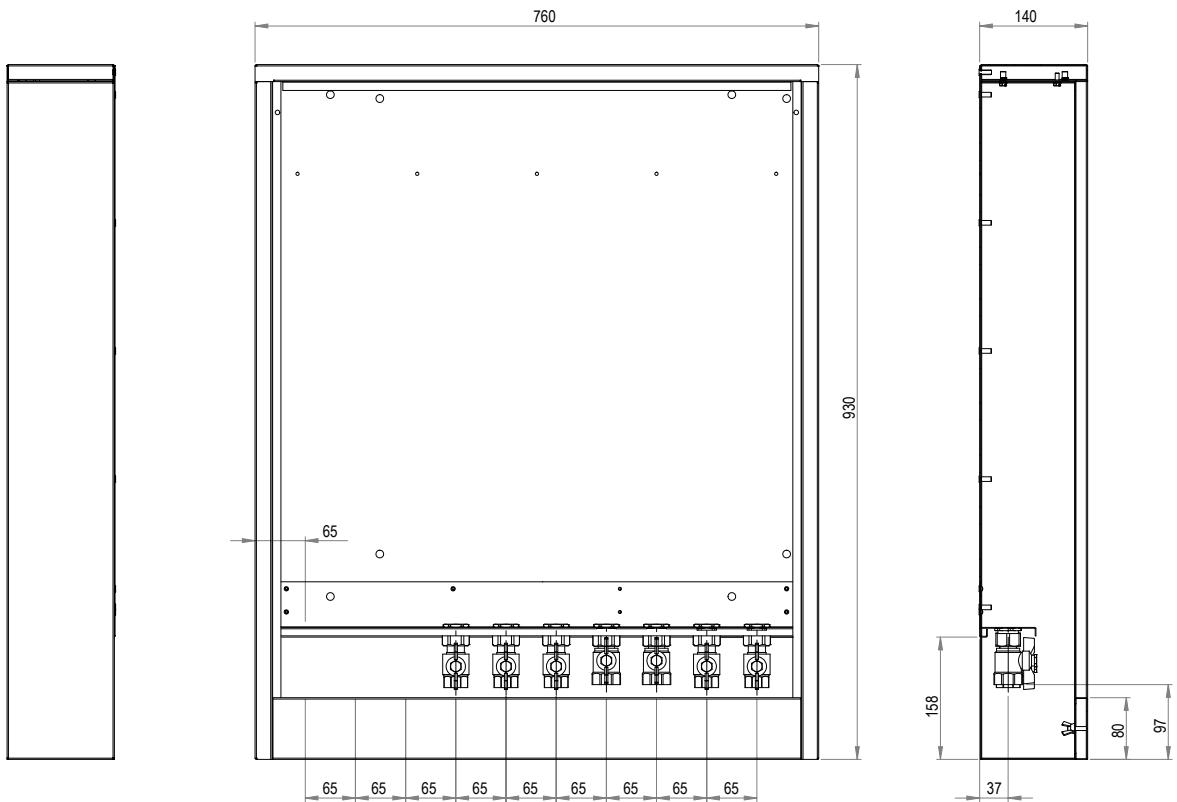
- 1 Built-in cabinet
- 2 Connection rail with ball valves
- 3 Plate heat exchanger
- 4 Thermostatic temperature controller for drinking water
- 5 Cold water outlet
- 6 Cold water maximum limiter (optional)
- 7 Ventilation and drainage
- 8 Strainer insert CW (optional)
- 9 Strainer insert HS (optional)
- 10 Cold water meter fitting piece G¾" - 110 mm
- 11 Heat meter fitting piece G¾" - 110 mm
- 12 Differential pressure regulator
- 13 Hot water mixing valve
- 14 Reheater

DIMENSIONS FOR INSTALLATION

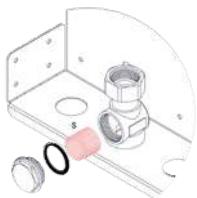
FLUSH-MOUNTED



SURFACE-MOUNTED



EXPANSION MODULES & ACCESSORIES



ORDER NO.

1000100 Module S1

Strainer insert

Strainer insert for removing dirt particles in the system, with a pressure loss of 80 mbar. Optimal protection for the entire system thanks to reliable filtering.



ORDER NO.

1000105 Module VR

Volume flow controller

Dynamic volume flow controller for hydraulic balancing. Externally adjustable, DN 15, adjustment range up to 1330 l/h, K_v 2,7. Ensures stable flow rates under changing load conditions.